

Subject: Broken Return Spring

Models: 54E Electric Stapler

Symptom: Stapler fires but is weak and won't set staple. Return spring is broken.

Action: Remove four 4mm cap screws. Lift off cap, remove the plunger/drive blade along with the broken return spring.

Replace the broken return spring and plunger drive blade.

Replace cap and the four 4mm cap screws.

This is an easy repair and will restore the stapler to full power.

Return Spring Part Number 09-54E006

